



TECHNICAL DATA SHEET – IRABOND UU 96

Revised: 05/2018

PRODUCT DESCRIPTION

A single component, ambient cure, primer compounded as a second stage adhesive over primers.

SURFACE PREPARATION

- **Metal:** Follow instructions for primer.

APPLICATION

- Brush, roller, air spray or airless spray equipment may be used.
- Material is applied as is DO NOT THIN.
- Apply in a single coat at approximately 2 to 3 mils wet film thickness.

DRYING TIME

- Minimum = 50 minutes
- Maximum + 5 hours
- All UU type adhesives must be stripped from the work surface if more than 24 hours at 75°F have elapsed since their application. On metal, a near white metal blast per SSPC-SP 10 must be achieved before re-priming. If more than 5 hours, but less than 24 hours of drying time at 75°F have elapsed the surface may be renewed by re-applying a fresh coat of UU 96.

CLEAN-UP: Both acetone and MEK solvents are excellent cleaners for equipment.

TYPICAL PROPERTIES

SOLIDS BY VOLUME	62% ± 2
VOLATILE ORGANIC COMPOUNDS	2.8 lb/gal (335 g/l)
THEORETICAL COVERAGE	995 ft ² @ 1 mil
RECOMMEND DFT	1 – 2 mils
NUMBER OF COATS	1
MIX RATIO (BY VOLUME)	Single Pack
SHELF LIFE @ 60-90°F (16-32°C)	6 months
COLOR	Clear

SAFETY INFORMATION

- Read the Safety Data Sheet (SDS) and container labels for detailed health and safety information.
- Do not apply material in enclosed areas without adequate air exchange and ventilation.
- All application personnel must use respirators rated for organic vapors, or in confined spaces wear fresh air respirators or fresh air hoods.
- Wear protective clothing, gloves and eye protection.
- Breathing fumes or contact with the skin may cause severe allergic reactions.
- This product contains flammable solvents! Keep away from all sparks, flames and hot surfaces.

This product is intended for industrial use by properly trained professional applicators only.

ORDERING INFORMATION

PACKAGING	1 gallon
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IRABOND UU 96

ADHESIVE



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