

1. Identification**Product identifier** Futura-Bond 61 - Side A**Other means of identification****SKU#** FW16001A**Recommended use** Not available.**Recommended restrictions** None known.**Manufacturer/Importer/Supplier/Distributor information****Manufacturer**

Company name	ITW Engineered Polymers	
Address	130 Commerce Drive Montgomeryville, PA 18936 United States	
Telephone	Customer Service	(215) 855-8450
Website	www.itwcoatings.com	
E-mail	orders@itwcoatings.com	
Contact person	EHS Department	
Emergency phone number	CHEMTREC	(800) 424-9300
	International	(703) 527-3887

2. Hazard(s) identification**Physical hazards** Flammable liquids Category 2**Health hazards** Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2

Sensitization, skin Category 1

Environmental hazards Hazardous to the aquatic environment, long-term hazard Category 2**OSHA defined hazards** Not classified.**Label elements****Signal word** Danger**Hazard statement** Highly flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.**Precautionary statement****Prevention**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist or vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/eye protection/face protection.

Response

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish. Collect spillage.

Storage

Store in a well-ventilated place. Keep cool.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)		25068-38-6	30 - 60
Butyl Acetate, Tert-		540-88-5	10 - 30
Mica		12001-26-2	10 - 30
Quartz		14808-60-7	10 - 30
Trimethylolpropane Triacrylate (TMPTA)		15625-89-5	1 - 5
Other components below reportable levels			3 - 7

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. Take off immediately all contaminated clothing. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion

Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Dermatitis. Rash. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information

Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Water spray. Water fog. Foam. Carbon dioxide (CO₂). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire-fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards

Highly flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors or mists. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material. This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Avoid release to the environment. Do not empty into drains.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Avoid spark promoters. Eliminate sources of ignition. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in original tightly closed container. Store in a cool, dry place out of direct sunlight. Store in a well-ventilated place. Refrigeration recommended. Store away from incompatible materials (see Section 10 of the SDS). Keep in an area equipped with sprinklers.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Butyl Acetate, Tert- (CAS 540-88-5)	PEL	950 mg/m ³ 200 ppm

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Mica (CAS 12001-26-2)	TWA	20 mppcf	
Quartz (CAS 14808-60-7)	TWA	0.3 mg/m3 0.1 mg/m3 2.4 mppcf	Total dust. Respirable. Respirable.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Butyl Acetate, Tert- (CAS 540-88-5)	TWA	200 ppm	
Mica (CAS 12001-26-2)	TWA	3 mg/m3	Respirable fraction.
Quartz (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Butyl Acetate, Tert- (CAS 540-88-5)	TWA	950 mg/m3	
Mica (CAS 12001-26-2)	TWA	200 ppm 3 mg/m3	Respirable.
Quartz (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.

US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
Trimethylolpropane Triacrylate (TMPTA) (CAS 15625-89-5)	TWA	1 mg/m3

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines**US WEEL Guides: Skin designation**

Trimethylolpropane Triacrylate (TMPTA) (CAS 15625-89-5) Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear appropriate chemical resistant gloves.

Skin protection

Other Wear appropriate chemical resistant clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance	Liquid.
Physical state	Liquid.
Form	Liquid.
Color	Red.
Odor	Slight.

Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	208.04 °F (97.8 °C)
Flash point	68.0 °F (20.0 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	799 °F (426.11 °C)
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	11.96 lb/gal
Flammability class	Flammable IB estimated
Specific gravity	1.43
VOC (Weight %)	45 g/l Mixed components

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Nitrates.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Ingestion	Expected to be a low ingestion hazard.
Inhalation	Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics	Dermatitis. Rash. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction.
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Information on toxicological effects

Acute toxicity	May cause an allergic skin reaction.
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Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Not available.
Skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity

Quartz (CAS 14808-60-7) 1 Carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Quartz (CAS 14808-60-7) Known To Be Human Carcinogen.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not available.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity	Toxic to aquatic life with long lasting effects. Accumulation in aquatic organisms is expected.
Persistence and degradability	Not available.
Bioaccumulative potential	Not available.
Partition coefficient n-octanol / water (log Kow)	
Butyl Acetate, Tert-	1.76
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

UN number	UN1993
UN proper shipping name	Flammable liquids, n.o.s. (Butyl Acetate, Tert- RQ = 32680 LBS), MARINE POLLUTANT
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	II

Environmental hazards

Marine pollutant	Yes
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	IB2, T7, TP1, TP8, TP28
Packaging exceptions	150
Packaging non bulk	202
Packaging bulk	242

IATA

UN number	UN1993
UN proper shipping name	Flammable liquid, n.o.s. (Butyl Acetate, Tert-)
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	II
Environmental hazards	Yes
ERG Code	3H
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed.
Cargo aircraft only	Allowed.

IMDG

UN number	UN1993
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (Butyl Acetate, Tert-), MARINE POLLUTANT
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	II
Environmental hazards	
Marine pollutant	Yes
EmS	F-E, S-E
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code This substance/mixture is not intended to be transported in bulk.

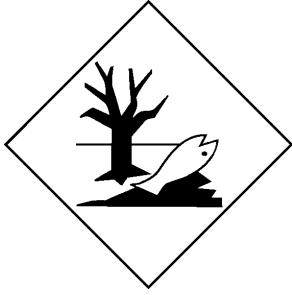
DOT



IATA; IMDG



Marine pollutant



General information

DOT Regulated Marine Pollutant. IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
One or more components are not listed on TSCA.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Butyl Acetate, Tert- (CAS 540-88-5) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
1,2,4-trimethylbenzene	95-63-6	0.1 - 1
Benzene	71-43-2	0 - 0.1
Ethyl Benzene	100-41-4	0 - 0.1

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Butyl Acetate, Tert- (CAS 540-88-5)
Mica (CAS 12001-26-2)
Quartz (CAS 14808-60-7)

US. New Jersey Worker and Community Right-to-Know Act

Butyl Acetate, Tert- (CAS 540-88-5)
Mica (CAS 12001-26-2)
Quartz (CAS 14808-60-7)

US. Pennsylvania Worker and Community Right-to-Know Law

Butyl Acetate, Tert- (CAS 540-88-5)
Mica (CAS 12001-26-2)

Quartz (CAS 14808-60-7)

US. Rhode Island RTK

Butyl Acetate, Tert- (CAS 540-88-5)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Benzene (CAS 71-43-2)	Listed: February 27, 1987
Carbon Black (CAS 1333-86-4)	Listed: February 21, 2003
Ethyl Benzene (CAS 100-41-4)	Listed: June 11, 2004
Quartz (CAS 14808-60-7)	Listed: October 1, 1988

US - California Proposition 65 - CRT: Listed date/Developmental toxin

Benzene (CAS 71-43-2)	Listed: December 26, 1997
Toluene (CAS 108-88-3)	Listed: January 1, 1991

US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

Toluene (CAS 108-88-3)	Listed: August 7, 2009
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US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

Benzene (CAS 71-43-2)	Listed: December 26, 1997
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International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	09-11-2013
Revision date	08-06-2014
Version #	02
HMIS® ratings	Health: 2 Flammability: 3 Physical hazard: 1 Personal protection: B
NFPA ratings	Health: 2 Flammability: 3 Instability: 1
Disclaimer	The information in the sheet was written based on the best knowledge and experience currently available.
Revision Information	This document has undergone significant changes and should be reviewed in its entirety.