SAFETY DATA SHEET

1. Identification

Product identifier Styrothane 5321B - Side B

Other means of identification

SKU# FC21007B

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name ITW Engineered Polymers Address 130 Commerce Drive

Montgomeryville, PA 18936 US

US

Telephone Customer Service (215) 855-8450

Website www.itwcoatings.com
E-mail orders@itwcoatings.com
Contact person EHS Department

Emergency phone number CHEMTREC (800) 424-9300

International (703) 527-3887

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 4

Acute toxicity, inhalation Category 4

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Harmful if swallowed. Harmful if inhaled.

Prevention Avoid breathing vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using

this product. Use only outdoors or in a well-ventilated area.

Response If swallowed: Call a poison center/doctor if you feel unwell. If inhaled: Remove person to fresh air

and keep comfortable for breathing. Rinse mouth.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

Not classified.

Supplemental information

95.84% of the mixture consists of component(s) of unknown acute oral toxicity.

3. Composition/information on ingredients

Mixtures

Hazardous components

Chemical name	Common name and synonyms	CAS number	%
Butane-1,4-diol		110-63-4	1 - 5
Zeolites		1318-02-1	1 - 5
Neodecanoic Acid Bismuth(3+) Salt		630-08-0	< 1

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Non-hazardous components			
Chemical name	Common name and synonyms	CAS number	%
Polyether diol		9003-11-6	30 - 60
Tetrahydroxypropyl Ethylenediamine		102-60-3	10 - 30
Other components below reportable	e levels		10 - 30

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or

> artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other

proper respiratory medical device.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact Rinse with water. Get medical attention if irritation develops and persists.

Ingestion IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth.

Most important

symptoms/effects, acute and

delayed

Direct contact with eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire-fighting equipment/instructions Move containers from fire area if you can do so without risk.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate personal protective equipment. Fully encapsulating, vapor protective clothing should be worn for spills and leaks with no fire. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the MSDS.

Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills in original containers for re-use. For waste disposal, see section 13 of the MSDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not taste or swallow. Avoid breathing vapor. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash hands thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Keep container tightly closed. Store in a cool, dry place out of direct sunlight. Store in a well-ventilated place.

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8. Exposure controls/personal protection

Occupational exposure limits

Components	Туре	Value	
Neodecanoic Acid Bismuth(3+) Salt (CAS 630-08-0)	PEL	55 mg/m3	
,		50 ppm	
US. ACGIH Threshold Limit Value	es		
Components	Туре	Value	Form
Neodecanoic Acid Bismuth(3+) Salt (CAS 630-08-0)	TWA	25 ppm	
Zeolites (CAS 1318-02-1)	TWA	1 mg/m3	Respirable fraction.
US. NIOSH: Pocket Guide to Che	mical Hazards		
Components	Туре	Value	
Neodecanoic Acid Bismuth(3+) Salt (CAS 630-08-0)	Ceiling	229 mg/m3	
		200 ppm	
	TWA	40 mg/m3	
		35 ppm	

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Neodecanoic Acid Bismuth(3+) Salt (CAS 630-08-0)	3.5 %	Carboxyhemogl in	Hemoglobin in blood	*
	20 ppm	Carbon monoxide	End-exhaled air	*

^{* -} For sampling details, please see the source document.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Wear a full-face respirator, if needed.

Hand protection For prolonged or repeated skin contact use suitable protective gloves.

Other Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely considerations

wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance Liquid. **Physical state** Liquid. **Form** Liquid.

Color Colourless to light yellow.

Slight. Odor

Odor threshold Not available. Not available. pН Melting point/freezing point Not available.

Initial boiling point and boiling

range

442 - 595 °F (227.78 - 312.78 °C) @ 5 mmHg

Flash point 300.00 °F (148.89 °C) Cleveland Open Cup

< 1 BuAc **Evaporation rate**

Material name: Styrothane 5321 - Side B 627 Version #: 01 Issue date: 07-26-2013 Flammability (solid, gas) Not available. Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

Flammability limit - upper

Not available.

(%)

Vapor pressure

Explosive limit - lower (%) Not available. Explosive limit - upper (%) Not available. Not available.

> 1 Vapor density

Not available. Relative density Not available. Solubility(ies) Not available. Partition coefficient

(n-octanol/water)

Not available. **Auto-ignition temperature Decomposition temperature** Not available. Not available **Viscosity**

Other information

1.05 g/cm3 Density

Flammability class Combustible IIIB estimated

Specific gravity 1.05 VOC (Weight %) 1 g/l

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Avoid temperatures exceeding the flash point.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Ingestion Harmful if swallowed. Inhalation Harmful if inhaled.

Skin contact Due to lack of data the classification is not possible. Eye contact Due to lack of data the classification is not possible.

Symptoms related to the physical, chemical and toxicological characteristics Not available.

Information on toxicological effects

Acute toxicity Harmful if inhaled. Harmful if swallowed.

Skin corrosion/irritation Due to lack of data the classification is not possible. Serious eye damage/eye Due to lack of data the classification is not possible.

irritation

Respiratory sensitization Due to lack of data the classification is not possible. Skin sensitization Due to lack of data the classification is not possible.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity Due to lack of data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity

Zeolites (CAS 1318-02-1)

3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity

Specific target organ toxicity -

single exposure

Due to lack of data the classification is not possible. Due to lack of data the classification is not possible.

Specific target organ toxicity repeated exposure

Due to lack of data the classification is not possible.

Due to lack of data the classification is not possible. **Aspiration hazard**

12. Ecological information

Ecotoxicity Not expected to be harmful to aquatic organisms.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available for this product.

Mobility in soil Not available

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material

and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international

regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

Since emptied containers may retain product residue, follow label warnings even after container is

emptied.

14. Transport information

DOT

Not regulated as a hazardous material by DOT.

Not regulated as a dangerous good.

IMDG

Not regulated as a dangerous good.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

This substance/mixture is not intended to be transported in bulk.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Neodecanoic Acid Bismuth(3+) Salt (CAS 630-08-0) LISTED

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed

SARA 304 Emergency release notification

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No

> Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance No

SARA 311/312 Hazardous

Nο

chemical

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Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

DEA Essential Chemical Code Number

Not regulated.

Food and Drug

Not regulated.

Administration (FDA)

US state regulations

US. Massachusetts RTK - Substance List

Neodecanoic Acid Bismuth(3+) Salt (CAS 630-08-0)

US. New Jersey Worker and Community Right-to-Know Act

Not regulated.

US. Pennsylvania RTK - Hazardous Substances

Neodecanoic Acid Bismuth(3+) Salt (CAS 630-08-0)

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reprodu

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Benzene (CAS 71-43-2) Listed: February 27, 1987 Ethyl Benzene (CAS 100-41-4) Listed: June 11, 2004

US - California Proposition 65 - CRT: Listed date/Developmental toxin

Benzene (CAS 71-43-2) Listed: December 26, 1997 Neodecanoic Acid Bismuth(3+) Salt (CAS 630-08-0) Listed: July 1, 1989 Toluene (CAS 108-88-3) Listed: January 1, 1991

US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

Toluene (CAS 108-88-3) Listed: August 7, 2009

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

Benzene (CAS 71-43-2) Listed: December 26, 1997

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

^{*}A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 07-26-2013

Version # ٥1

Further information Not available.

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A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

HMIS® ratings Health: 2*

Flammability: 1 Physical hazard: 0 Personal protection: B

NFPA ratings Health: 1

Flammability: 1 Instability: 1

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge,

information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

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