

SAFETY DATA SHEET

1. Identification

Product identifier Irabond UU-96

Other means of identification
SKU# FW96001S

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name ITW Engineered Polymers

Address 130 Commerce Drive
Montgomeryville, PA 18936
United States

Telephone Customer Service 215-855-8450

Website www.itwengineeredpolymers.com

E-mail orders.na@itwep.com

Contact person EHS Department

Emergency phone number CHEMTREC 800-424-9300
International 703-527-3887

2. Hazard(s) identification

Physical hazards Flammable liquids Category 3

Health hazards Acute toxicity, inhalation Category 4

Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2B

Sensitization, respiratory Category 1

Sensitization, skin Category 1

Environmental hazards Hazardous to the aquatic environment, acute hazard Category 2

Hazardous to the aquatic environment, long-term hazard Category 2

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes eye irritation. Harmful if inhaled. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Precautionary statement**Prevention**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/eye protection/face protection. In case of inadequate ventilation wear respiratory protection.

Response	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. If experiencing respiratory symptoms: Call a poison center/doctor. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish. Collect spillage.
Storage	Store in a well-ventilated place. Keep cool.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.
Supplemental information	1% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Xylene		1330-20-7	< 25
Ethyl Benzene		100-41-4	1 - 5
Toluene Diisocyanate (tdi)		584-84-9	< 1
Other components below reportable levels			> 60

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Carbon dioxide (CO ₂). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
Unsuitable extinguishing media	Water. Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors and spray mists. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid inhalation of vapors and spray mists. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Ethyl Benzene (CAS 100-41-4)	PEL	435 mg/m ³ 100 ppm
Toluene Diisocyanate (tdi) (CAS 584-84-9)	Ceiling	0.14 mg/m ³ 0.02 ppm
Xylene (CAS 1330-20-7)	PEL	435 mg/m ³ 100 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
Ethyl Benzene (CAS 100-41-4)	TWA	20 ppm
Toluene Diisocyanate (tdi) (CAS 584-84-9)	STEL	0.02 ppm
Xylene (CAS 1330-20-7)	TWA	0.005 ppm
	STEL	150 ppm
	TWA	100 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Ethyl Benzene (CAS 100-41-4)	STEL	545 mg/m ³
		125 ppm
	TWA	435 mg/m ³ 100 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Ethyl Benzene (CAS 100-41-4)	0.15 g/g	Sum of mandelic acid and phenylglyoxylic acid	Creatinine in urine	*
Xylene (CAS 1330-20-7)	1.5 g/g	Methylhippuric acids	Creatinine in urine	*

* - For sampling details, please see the source document.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection

Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state	Liquid.
Form	Liquid.
Color	Pale yellow

Odor Solvent.

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range > 100 °F (> 37.78 °C)

Flash point 90.0 °F (32.2 °C)

Evaporation rate > 1 BuAc

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Other information

Density 8.57 lb/gal

Explosive properties Not explosive.

Flammability class Flammable IC estimated

Oxidizing properties Not oxidizing.

Percent volatile 31 %

Specific gravity 1.05 estimated

VOC 431 g/l

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions Hazardous polymerization does not occur.

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Strong acids. Strong oxidizing agents. Halogens.

Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes eye irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity	Harmful if inhaled. May cause an allergic skin reaction.
Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes eye irritation.
Respiratory or skin sensitization	
ACGIH sensitization	
Toluene Diisocyanate (tdi) (CAS 584-84-9)	Sensitizer.
Respiratory sensitization	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Risk of cancer cannot be excluded with prolonged exposure.
IARC Monographs. Overall Evaluation of Carcinogenicity	
Ethyl Benzene (CAS 100-41-4)	2B Possibly carcinogenic to humans.
Toluene Diisocyanate (tdi) (CAS 584-84-9)	2B Possibly carcinogenic to humans.
Xylene (CAS 1330-20-7)	3 Not classifiable as to carcinogenicity to humans.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	
Not regulated.	
US. National Toxicology Program (NTP) Report on Carcinogens	
Toluene Diisocyanate (tdi) (CAS 584-84-9)	Reasonably Anticipated to be a Human Carcinogen.
Reproductive toxicity	Components in this product have been shown to cause birth defects and reproductive disorders in laboratory animals.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity	Toxic to aquatic life with long lasting effects.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	
Partition coefficient n-octanol / water (log Kow)	
Ethyl Benzene	3.15
Xylene	3.12 - 3.2
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN1866
UN proper shipping name	Resin solution, flammable
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	III
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	B1, B52, IB3, T2, TP1
Packaging exceptions	150
Packaging non bulk	173
Packaging bulk	242

IATA

UN number	UN1866
UN proper shipping name	Resin solution, flammable
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	III
Environmental hazards	Yes
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number	UN1866
UN proper shipping name	Resin solution, flammable, MARINE POLLUTANT
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	III
Environmental hazards	
Marine pollutant	Yes
EmS	Not available.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

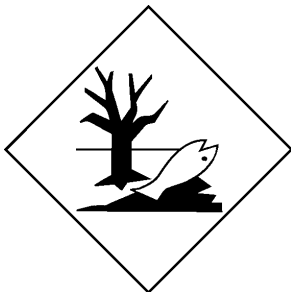
DOT



IATA; IMDG



Marine pollutant



General information

IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Toluene Diisocyanate (tdi) (CAS 584-84-9) 0.1 % One-Time Export Notification only.

TSCA Chemical Action Plans, Chemicals of Concern

Toluene Diisocyanate (tdi) (CAS 584-84-9) Toluene Diisocyanate (TDI) And Related Compounds Action Plan [RIN 2070-ZA14]

CERCLA Hazardous Substance List (40 CFR 302.4)

Ethyl Benzene (CAS 100-41-4) Listed.
Toluene Diisocyanate (tdi) (CAS 584-84-9) Listed.
Xylene (CAS 1330-20-7) Listed.

SARA 304 Emergency release notification

Toluene Diisocyanate (tdi) (CAS 584-84-9) 100 LBS

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

Ethyl Benzene (CAS 100-41-4) % 0.1
Toluene Diisocyanate (tdi) (CAS 584-84-9) % 0.1
Xylene (CAS 1330-20-7) % 1.0

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Ethyl Benzene (CAS 100-41-4) Listed.
Toluene Diisocyanate (tdi) (CAS 584-84-9) Listed.
Xylene (CAS 1330-20-7) Listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
 Delayed Hazard - No
 Fire Hazard - Yes
 Pressure Hazard - No
 Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity	Threshold planning quantity	Threshold planning quantity, lower value	Threshold planning quantity, upper value
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Toluene Diisocyanate (tdi)	584-84-9	100	500 lbs		
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SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Xylene	1330-20-7	< 25
Ethyl Benzene	100-41-4	1 - 5
Toluene Diisocyanate (tdi)	584-84-9	< 1

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Ethyl Benzene (CAS 100-41-4)
 Toluene Diisocyanate (tdi) (CAS 584-84-9)
 Xylene (CAS 1330-20-7)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Toluene Diisocyanate (tdi) (CAS 584-84-9)

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations**US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**

Not listed.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Ethyl Benzene (CAS 100-41-4)
 Toluene Diisocyanate (tdi) (CAS 584-84-9)
 Xylene (CAS 1330-20-7)

US. Massachusetts RTK - Substance List

Ethyl Benzene (CAS 100-41-4)
 Toluene Diisocyanate (tdi) (CAS 584-84-9)
 Xylene (CAS 1330-20-7)

US. New Jersey Worker and Community Right-to-Know Act

Ethyl Benzene (CAS 100-41-4)
 Toluene Diisocyanate (tdi) (CAS 584-84-9)
 Xylene (CAS 1330-20-7)

US. Pennsylvania Worker and Community Right-to-Know Law

Ethyl Benzene (CAS 100-41-4)
 Toluene Diisocyanate (tdi) (CAS 584-84-9)
 Xylene (CAS 1330-20-7)

US. Rhode Island RTK

Ethyl Benzene (CAS 100-41-4)
 Toluene Diisocyanate (tdi) (CAS 584-84-9)
 Xylene (CAS 1330-20-7)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Ethyl Benzene (CAS 100-41-4)	Listed: June 11, 2004
Toluene Diisocyanate (tdi) (CAS 584-84-9)	Listed: October 1, 1989

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	03-26-2013
Revision date	08-29-2016
Version #	03
HMIS® ratings	Health: 3 Flammability: 3 Physical hazard: 1
NFPA ratings	Health: 3 Flammability: 3 Instability: 1
Disclaimer	ITW Engineered Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.
Revision information	This document has undergone significant changes and should be reviewed in its entirety.